

# CERTIFICATE

Conformity of the Factory Production Control

**2451-CPR-EN1090-2014.2227.006**

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the following construction product:

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| <b>Construction product</b>  | <b>Structural components and kits for steel structures to EXC2 according to EN 1090-2</b>  |
| <b>Intended use</b>  | for load-bearing structures in all types of buildings  |
| <b>CE - marking method</b>   | ZA.3.2 and ZA.3.4 acc. to EN 1090-1:2009+A1:2011   |
| <b>Manufacturer</b>  | produced by or for<br><b>HOAC Schweißtechnik GmbH</b><br><br><b>Pferdsweide 39c</b><br><b>47441 Moers</b><br><b>GERMANY</b>  |
| <b>Manufacturing plant</b><br><small>Production facility of the manufacturer</small> | HOAC Schweißtechnik GmbH<br>Pferdsweide 39c<br>47441 Moers<br>GERMANY  |
| <b>Confirmation</b>  | This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the harmonised standard<br><b>EN 1090-1:2009+A1:2011</b><br>under system 2+ are applied, and that the factory production control fulfills all the prescribed requirements stated therein. |
| <b>Date of first issue</b>   | 27.11.2014   |
| <b>Next Surveillance audit</b>   | 26.11.2027   |
| <b>Period of validity</b>  | This certificate will remain valid as long as the test methods and/or the factory production control requirements included in the harmonised standard used to assess the performance of the declared characteristics do not change, and the product and the manufacturing conditions in the plant are not modified significantly.      |
| <b>Remarks</b>   | see reverse  |

**Place and date of issue**

Düsseldorf, 25.11.2024  
Derks

  
Dipl.-Ing. Gurschke  
Head of certification body